

## УПРАВЛІННЯ ПІДПРИЄМСТВОМ

UDK 621.316

УДК 621.316

**O. P. Kosenko**, Doctor of Economic Sciences, Professor,  
**T. O. Kobielieva**, Candidate of Economic Sciences, Associate Professor,  
**N. P. Tkachova**, Candidate of Economic Sciences, Associate Professor

**А. П. Косенко**, д. э. н., профессор,  
**Т. А. Кобелева**, к. э. н., доцент,  
**Н. П. Ткачева**, к. э. н., доцент

## THE DEFINITION OF INDUSTRY PARK ELECTRICAL PRODUCTS

## ОПРЕДЕЛЕНИЕ ОТРАСЛЕВОГО ПАРКА ЭЛЕКТРОТЕХНИЧЕСКИХ ИЗДЕЛИЙ

**The relevance of the research topic.** Assessment and analysis of the Park of technological equipment is the basis for the development of the programme of action of each enterprise in the market for its products; it identifies the place and role of the enterprise in the economic system of society

**Statement of the problem.** The method of calculation of certain types of needs (e.g. the needs of the repair and maintenance of equipment) requires, as a mandatory stage of the calculation, the definition of a Park installed at the consumers.

**Analysis of recent researches and publications.** Problems of definition of old machinery was considered by such scientists as Voronovsky G. K. [8], Gladenko I. V. [9], Kozicki D. [10], Pererva P. G. [11-12], Pogorelov N. I. [13], Savenkova O. N. [14], Tkachov M. M. [15], Tovazhnyanskiy V. L. [16].

**Unsolved problems.** Businesses and industries quantitation Park electrical products is not conducted as to determine it by direct counting almost impossible.

**Statement of the problem.** The aim of the article is development of methodical provisions of the definition of industry Park electrical products that do not have independent technological purposes.

**The main results of the study.** To determine industry Park electrical automation is proposed by studying their applicability (actual presence) in any one kind of the main process equipment industry Park which is known in advance or can be set in a scientific and proven methods. In particular, while defining industry Park low-voltage equipment as a basis we can take the main types of the main technological equipment, asynchronous motors with power up to 100 kW, the amount of generated or consumed in the sector of electricity, etc. the analysis of the coefficients of applicability of electrical equipment on different groups of cutting equipment is allowed to draw a conclusion about the different level of automation.

**Conclusions.** Suggested in the article the technique of definition of industry Park electrical products is universal. After some modifications it can be used to determine the Park of any products that are components element of more complex technological equipment.

**Актуальность темы исследования.** Оценка и анализ парка технологического оборудования является основой для разработки программы действий каждого предприятия на рынке своей продукции; он определяет место и роль предприятия в экономической системе общества

**Постановка проблемы.** Методика расчетов некоторых видов потребностей (например, на нужды ремонта и эксплуатации оборудования) предполагает, в качестве обязательного этапа расчета, определение парка установленного у потребителей оборудования.

**Анализ последних исследований и публикаций.** Проблемы определения парка технологического оборудования рассматривали такие ученые, как Вороновский Г. К. [8], Гладенко И. В. [9], Коциски Д. [10], Перерва П. Г. [11-12], Погорелов Н. И. [13], Савенкова О. Н. [14], Ткачев М. М. [15], Тобажнянский В. Л. [16] и др.

**Нерешенные проблемы.** На предприятиях и в отраслях промышленности количественный учет парка электротехнических изделий не ведется, поскольку определить его методом прямого счета практически невозможно.

**Постановка задачи.** Целью статьи является разработка методических положений определения отраслевого парка электротехнических изделий, не имеющих самостоятельного технологического назначения.

**Основные результаты исследования.** Определять отраслевой парк электротехнических средств автоматизации предлагается путем исследования их применимости (фактического наличия) на каком-то одном виде основного технологического оборудования, отраслевого парк которого заранее известен или может быть установлен с помощью научно обоснованных и проверенных практикой методов. В частности, при определении отраслевого парка низковольтной аппаратуры за основу можно принять главные виды основного технологического оборудования, асинхронные двигатели мощностью до 100 кВт, количество вырабатываемой или потребляемой в данной отрасли электроэнергии и т.д. Анализ полученных коэффициентов применимости электротехнических изделий на различных группах металлорежущего оборудования позволил сделать вывод о различном уровне их автоматизации.

**Выводы.** Предложенная в статье методика определения отраслевого парка электротехнических изделий является универсальной. После некоторых

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**УПРАВЛІННЯ ПІДПРИЄМСТВОМ**

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**Keywords:** electrical products; industrial Park; technological equipment, factors of applicability.

**DOI:** 10.25140/2410-9576-2017-2-3(11)-43-50

модификаций ее можно использовать для определения парка любых изделий, которые являются комплектующим элементом более сложного технологического оборудования.

**Ключевые слова:** электротехнические изделия; отраслевой парк; технологическое оборудование; коэффициенты применимости.

**Relevance of the research topic.** Enterprises of electrotechnical industry produces large volumes of products for internal and external consumption, ensuring the economy of our country as a means to accelerate scientific-technical progress, and foreign exchange earnings. For efficient production and commercial activities in the market of electrotechnical companies produce in large volumes, wide product range, each item of which requires the determination of its market characteristics: demand, supply, price, quality and the like. Market relations cover the various aspects of enterprise activity that one indicator to describe is simply impossible [1]. Therefore, in the conditions and competition to ensure stable production and cost-effective operations are very important such generalizing characteristic of the market, which is fleet of products in service [2; 3]. In the General case the value of Park products characterizes satisfied in previous periods, the demand for these products. Assessment and analysis of the Park of technological equipment and its components is a prerequisite for the formation of state economic and social policy of market regulation, the fight against inflation, the development of appropriate legislation. Fleet size of our products is the basis for the development of the programme of action of each enterprise in the market for its products; it identifies the place and role of the enterprise in the economic system of society.

**Formulation of the problem.** The method of calculation of certain types of needs (e.g. the needs of the repair and maintenance of equipment) requires, as a mandatory stage of the calculation, the definition of a Park installed at the consumers [4-6]. Park equipment (regional, sectoral, national) you also need to know when determining the number of staff, the calculation of the cost of its maintenance and operation, differentiation of types and models of equipment planning of its production volumes, etc. [7]. In this regard, the development of scientific and methodological foundations of determining of the Park electrical products (EP) represent an important and urgent task.

**Analysis of recent research and publications.** Problems of definition of old machinery was considered by such scientists as Voronovsky G. K. [8], Gladenko I. V. [9], Kozicki D. [10], Pererva P. G. [11-12], Pogorelov N. I. [13], Savenkova O. N. [14], Tkachov M. M. [15], Tovazhnyanskiy V. L. [16] etc.

However, in the works of these authors focuses on the assessment of the size of the Park the main technological equipment of machine-building enterprises. For example, in [4; 10; 17] considers the problem of determining the Park of the process equipment in the chemical and light industries, the authors of works [14; 16] were limited to the consideration of the Park only economically important equipment. However, as shown by our findings [3-7], the problem of evaluation of the Park of the main technological equipment has been largely solved, and at present this is not so important. Much more urgent and more complicated is the problem of determining the equipment fleet, which has no independent technological purpose (bearings, motors, pumps, electrical products, computers, light fixtures, measuring instruments, etc.) which the enterprises are not maintained inventory records.

**Determination of unexplored aspects of the general problem.** Calculations of actual equipment in operation, for certain types of industrial products have different methodological and regulatory framework. Our research suggests that for electrical products (contactors, motors, relays, fuses, switches, electromagnets, magnetic starters, transformers, etc.) such a database index is missing. Businesses and industries quantified the Park EP are not kept, because to determine it by direct counting almost impossible.

**Setting an objective.** The aim of the article is development of methodical provisions of the definition of industry Park electrical products that do not have independent technological purposes. Object of research are machine-building enterprises of the Kharkiv industrial region.

## УПРАВЛІННЯ ПІДПРИЄМСТВОМ

**Research results.** To determine industry Park electrical automation is proposed by studying their applicability (actual presence) in any one kind of technological equipment industry Park which is known in advance or can be set in a scientific and proven methods. In particular, while defining industry Park low-voltage equipment as a basis we can take the main types of the main technological equipment, asynchronous motors with power up to 100 kW, the amount of produced or consumed energy, etc.

The determination of the direction of research depends on the sector under consideration and its characteristics. A selection of basic representative, which is determined by the ratio of applicability of EP in the industry can not be uniquely determined. It is therefore proposed to determine the coefficients of applicability is not for one product but for several, vividly characterize the manufacturing equipment industry. For example, the engineering industry, where the largest number of machine tools (metal-cutting, press-forging and foundry). Therefore, the basis of applicability of electrical equipment in the engineering industries are invited to take certain types of machine tools. This approach to defining industry Park EP, in our view, would significantly enhance the reliability and validity of the calculations.

Our recommendations for the other industries are as follows:

- for ferrous metallurgy the object of study are recommended converters, blast furnaces, open-hearth furnaces, blooming, slabs;
- for chemical industry – synchronous and asynchronous electric motors;
- for the timber and woodworking industry - woodworking machines, machinery, production line;
- for the oil and gas industry – drilling rigs;
- for the electricity and coal industry electromagnetic control station;
- for the transportation industry, both surface and underground types of vehicles;
- for light and food industry - the amount of technological power equipment.

Based on the above hypotheses, the estimated formula industry Park of  $i$ -th type, EP has the following form:

$$N_i = N_j \cdot K_{ij}, \quad (1)$$

where  $N_j$  - industrial Park  $j$ -th type of equipment for which the coefficient of applicability of the  $i$ -th type EP  $K_{ij}$ .

In relation to engineering industries for certain types of the main technological equipment of formula (1) takes the following form:

$$N_i = \sum_{j=1}^{j=n} (N_j \cdot K_{ij}), \quad (2)$$

where  $j$  - is the type of process equipment – metal-cutting, press-forging, foundry;  $n$  - number of types of the main technological equipment (in this case,  $n=3$ ).

The practical calculation of coefficients  $K_{ij}$  of applicability should be given special attention, as these values represent the most important components when you use these guidelines.

First made a classification of the selected object of study for a number of distinctive groups or types of products. For example, engineering industries (automotive, instrumentation, machine tools, electrical engineering, tractor construction, etc.) selected objects studies – metal-cutting machines, press-forging and foundry equipment break even on a number of close by their design and technological content of group assignments.

For each of the classification groups and sub-groups of technological equipment analysis of the Park to identify and model the most massive application. The total Park selected models in total should be quite a representative sample – not less than 70-80% of the total industry Park of technological equipment.

Calculation of the coefficients of applicability of the specific type of EP at this group classification of the main technological equipment (pieces per unit). The estimated relationship has the following form:

**УПРАВЛІННЯ ПІДПРИЄМСТВОМ**

$$K_{ij}^s = \frac{\sum_{n=1}^m K_{ij}^{sn} \cdot O_{sn}}{\sum_{n=1}^m O_{sn}}, \tag{3}$$

where  $K_{ij}^s$  - coefficient of applicability in the  $i$ -th of EP for the  $s$ -th classification group  $j$ -th type of process equipment, units per unit of equipment;  $O_{sn}$  - industry Park of the  $n$ -th model  $s$ -th groups of technological equipment;  $K_{ij}^{sn}$  - the number of pieces of the  $i$ -th of EP  $n$ -th model  $s$ -th group of equipment of the  $j$ -th species.

The results of this phase is to determine the coefficients of applicability of certain types and types EP are the specific models of equipment. The basis for such calculations are the norm configuration electrical diagrams of the individual models in this classification groups the main technological equipment, as well as their number in the industrial Park.

Calculates the coefficients of the applicability specific to this EP unit of the  $j$ -th species  $K_{ij}$ :

$$K_{ij} = \sum_{s=1}^l K_{ij}^s \cdot \gamma_{js}, \tag{4}$$

where  $l$  - is the number of classification groups of technological equipment of this type;  $\gamma_{js}$  – share  $s$ -th classification group in the industrial Park of the  $j$ -th type of process equipment.

According to this method were determined the coefficients of applicability of various types of EP metal-cutting, press-forging and foundry equipment, the practical application of which allows to identify EP Park for engineering industries.

As an example, given the values of the coefficients of applicability of electromagnetic actuators and limit switches of various types on separate classification groups of machine tools.

Table 1

**Coefficients of the applicability of different types of EP in a separate classification groups of metal-cutting machines**

Type EP	Classification groups of metal-cutting machines					On one machine
	Lathe	Grinding	Planing, slotting and broaching	Drilling	Milling	
Electromagnetic contactors						
ПМЛ-000М	0,504	0,630	0,588	1,346	0,547	0,706
ПМЛ-1000	1,567	1,740	0,735	1,135	1,544	1,220
ММЛ-2000	1,212	0,512	0,114	0,596	1,410	0,731
ПМЛ-3000	0,450	0,266	0,102	0,046	1,100	0,296
ПМЛ-4000	0,060	0,142	0,046	0,012	0,150	0,052
ПМЛ-5000	0,006	0,004	0,024	-	-	0,003
ПМЛ-6000	-	-	0,0666	-	-	0,002
The ultimate and limit switches						
ВК-200	0,129	0,081	1,346	0,035	1,333	0,249
ВК-300	0,02	0,047	-	-	-	0,010
ВК-400	0,403	0,072	0,152	0,187	0,132	0,174
ВПК-1000	0,441	0,109	0,009	0,060	0,110	0,146
ВПК-2000	1,625	0,228	0,976	0,183	1,561	0,654
ВПК-3000	-	-	0,058	-	-	0,002
БВК-24	-	0,072	0,095	-	-	0,017
БП-21	-	-	-	0,037	0,065	0,018
БПР-22	-	0,004	-	0,037	0,007	0,012
БПК-4000	-	0,009	-	0,06	-	0,004

## УПРАВЛІННЯ ПІДПРИЄМСТВОМ

Calculations of the coefficients of EP applications, an example of which is given in table 1, was conducted by the authors for various types of manufacturing equipment installed at the enterprises of machine-building complex. In Tab. 2 shows a generic aggregated data on the coefficients of applicability to various types of technological equipment in the engineering industries.

Table 2

### Coefficients of the applicability of various EP at the basic types of technological equipment in the sectors of mechanical engineering

EP kinds of	The coefficients of applicability of unit process equipment, st.		
	Cutting	Forging	Foundry
Circuit breakers	1,819	1,590	2,181
Electromagnetic contactors	3,010	3,898	5,371
Control buttons	4,353	5,433	5,278
Relay	2,751	5,535	2,858
The end switches and travel	2,376	1,620	3,852
Electromagnetic clutches and magnets	0,875	2,092	3,044
Fuses	0,931	0,530	1,974
Switches	2,304	0,850	2,460
Transformers	1,124	1,323	1,092
Light fixture	1,320	1,457	1,365
Terminals	12,343	26,649	16,672
The switches	0,342	0,211	0,196
Thyristor contactless starters	0,769	0,387	0,118
Other types of EP	0,649	0,841	0,548

However, the use of the above techniques in practice is limited by the fact that in the industrial Park  $j$ -th type of process equipment can be represented by different years of release (Tab. 3). More new equipment generally has a higher level of automation and saturation of electrical products. The change in the level of automation of the main technological equipment objectively leads to a change in the values of the coefficients of applicability. In this regard, the analysis of the Electromechanical schemes of technological equipment of one year gives an incomplete view of the actual applicability of EP for its  $j$ -th view.

Table 3

### Age structure of the fleet of technological equipment of machine-building enterprises

Service life, years	The percentage of equipment in the industrial Park, %		
	Cutting	Forging	Foundry
Up to 10 years	32,7	35,0	27,0
10-20 years	27,5	26,3	31,8
More than 20 years	39,8	38,7	41,2

This is due to the influence on production and scientific-technical progress and market competition. Therefore, the primary results of the calculation branch of the Park EP will have a low level of accuracy that predicts their adjustment and refinement.

It is proposed to analyze the applicability of EP models on the basis of equipment not on one sample year, and several (for example, three years of issue). All the manufacturing equipment is divided into three age groups (actual lifetime is 10 years, 10-20 years and above 20 years). A sufficiently large gap in terms of operation is attributable to the substantial deterioration of Park of the process equipment at Ukrainian machine-building enterprises (table 3). For each of the age groups of technological equipment to determine the coefficients of applicability of various types of EP.

The results of the analysis of applicability of electromagnetic actuators on different types of process equipment are listed in Tab. 4.

**УПРАВЛІННЯ ПІДПРИЄМСТВОМ**

Table 4

**Coefficients of the applicability of electromagnetic actuators for the cutting machines of different years of release**

Equipment type and year of issue	Electromagnetic contactors for nominal current, A				
	10	25	40	63	100
Cutting					
1993	1,31	1,13	0,24	0,11	0,03
2002	1,56	1,34	0,30	0,08	0,03
2011	2,02	1,81	0,33	0,14	0,03
Forging					
1993	1,72	1,50	0,36	0,23	0,13
2002	2,15	1,24	0,29	0,28	0,15
2011	2,71	0,91	0,22	0,21	0,08
Foundry					
1993	0,92	0,94	0,07	0,02	0,01
2002	1,07	1,09	0,09	0,02	0,01
2011	1,14	1,31	0,14	0,03	0,015

The feasibility of this approach, in our view, especially noticeable when defining EP Park for engineering industries with a large proportion of any age group equipment. Despite the complexity of the calculations, the accuracy of the final result in this case is increased.

Consequently, the coefficients of applicability of EP major types of process equipment can be calculated as follows:

$$K_{ij} = \sum_{t=1}^h K_{ij}^t \cdot \beta_j^t, \tag{5}$$

where  $K_{ij}^t$  - coefficient of applicability of the  $i$ -th type, THESE on the  $j$ -th type of process equipment in a given time interval  $t$  the actual period of service;  $\beta_j^t$  - the percentage of equipment with a given period  $t$  of his service in the fleet.

The values of the coefficients of applicability, is given in table 5, was calculated based on the dependence (5).

Table 6

**Coefficients of the applicability of electromagnetic actuators for metal-cutting equipment based on its age structure**

Type of equipment	The coefficients of the applicability of electromagnetic starters on rated current, A				
	10	25	40	63	100
Cutting	1,62	1,42	0,28	0,11	0,03
Forging	2,48	1,05	0,25	0,23	0,10
Foundry	1,01	1,08	0,09	0,02	0,11

**Conclusions.** The production and consumption of electrical products have a leading role in the implementation of electrification, modernization, mechanization, automation and intensification of production processes. With such a wide variety of applications of electrical products requires the development of comprehensive measures for the development of planning and forecasting of production and sales from the standpoint of real demand, which involves improvement of methods for the determination of the current and future needs for EP various needs. An important part of these calculations is the value of the Park, EP being in operation.

## УПРАВЛІННЯ ПІДПРИЄМСТВОМ

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Received for publication 9.03.2017

**Бібліографічний опис для цитування:**

Kosenko, A. P. The definition of industry park electrical products / A. P. Kosenko, T. O. Kobielieva, N. P. Tkachova // Науковий вісник Полісся. – 2017. – № 3 (11). Ч. 2. – С. 43-50.